Surface Texture Measuring Instruments

Expand functions.

Combine options.

Proposal of user customization for improved efficiency

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Example of Y-axis CNC table (100 mm) and θ -axis CNC table (horizontal) combination

CNC Table Option

- The standard measuring system (S1500, C1700, C1710, C2700, S1900, S1910, S2900, S2000 S1400G, C1600G, S1800G, S2800G Series) can be automated by adding a CNC table unit.
- CNC table control, and simplified teaching and playback can be performed from the integrated measuring software.
- The Y-axis table and rotary table can be rearranged as needed in order to configure the system to suit the workpiece.



Y-axis CNC table (100 mm)		
E-AT-S105A		
Travel	100 mm	
Max. travel speed	50 mm/s	
Positioning accuracy	20 μm	
Max. load	30 kg	
Weight	Approx. 19 kg	
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	Weight	Approx. 19 kg
	Y-axis CNC table (200 mm)	
	E-AT-S106A	
	Travel	200 mm
	Max. travel speed	50 mm/s
	Positioning accuracy	20 μm
	Max. load	30 kg
	Weight	Approx. 22 kg



	E-AT-S107A	
	Travel	360°
	Max. travel speed	20°/sec
	Positioning accuracy	0.03°
	Max. load	15 kg
	Weight	Approx. 2.5 kg
	θ-axis CNC table (Vertical) E-AT-S108A	
	Travel	360°

 θ -axis CNC table (Horizontal)



θ-axis CNC table (Vertical)		
E-AT-S108A		
Travel	360°	
Max. travel speed	20°/sec	
Positioning accuracy	0.03°	
Max. load	5 kg	
Weight	Approx. 3.2 kg	

Auto-Leveling Table Option

Allows auto leveling when used in combination with a SURFCOM Series instrument. Eliminates the need for surface tilt adjustment.



1-axis auto leveling table	
E-AT-S72A	
±1°	
5 kg	
3 kg	



2-axes auto leveling table	
E-AT-S62A	
Leveling range	X-axis: 1°, Y-axis: 1°
Max. load	10 kg
Weight	4 kg

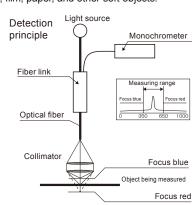
Non-Contact Roughness Pickup Option

In combination with a SURFCOM Series instrument, the pickup provides surface texture measuring of plastic, film, paper, and other soft objects.



Measuring range (Z)	300 μm
Resolution (Z)	10 nm
Max. measuring angle	30°*
Spot diameter	2 µm
Workpiece distance	4.5 mm
Detection principle	Color confocal system
Light source	White light
Supported systems	S480B, S1400G,
	S1500DX3/SD3,
	S1800G, S2800G,
	S2000DX3/SD3,
	S1900DX3/SD3,
	S2900DX3/SD3,
	NEX, S1910DX3/SD3

^{*} Depends on workpiece reflectance, material, and color.



^{*} Requires separate controller.



